





Issued

2014-08-01

Replaces

K6306/12

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# **Compression Fittings**

#### STATEMENT BY KIWA

With this product certificate, issued in accordance with the Kiwa Regulations for Product Certification, Kiwa declares that legitimate confidence exists that the products supplied by

# Conex Universal Ltd.

as specified in this product certificate and marked with the Kiwa®-mark in the manner as indicated in this product certificate may, on delivery, be relied upon to comply with

**Kiwa evaluation guideline BRL-K639:** "Fittings with compression ends for use with copper tubes".

which covers the requirements of

EN 1254: "Copper and copper alloys - Plumbing fittings"

and particularly,

Part 2: Fittings with compression ends for use with copper tubes, and

Part 4: Fittings combining other end connections with capillary or compression ends.

3. Mehne

Bouke Meekma

Kiwa

Publication of the certificate is allowed.

Advice: consult www.kiwa.nl in order to ensure that this certificate is still valid.

### Supplier

Conex Universal Ltd.
Vantage Point The Pensnett Estate 95
DY67FT KINGSWINFORD WEST
MIDLANDS
United Kingdom of Great Britain and
Northern Ireland

Telephone +41 121 5572831

Telefax +41 121 5208778 Email technical@ibpgro

Internet

technical@ibpgroup.com www.IBPConex.co.uk

Tel. +31 70 414 44 00

Kiwa Nederland B.V.

2280 AB RIJSWIJK

The Netherlands

Sir Winston Churchillaan 273

Fax +31 70 414 44 20

info@kiwa.nl www.kiwa.nl

P.O. Box 70





Certification process consists of initial and regular assessment of:

- quality system
- product

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# Compression Fittings

PRODUCT SPECIFICATION								
The products mentioned below belong to this certificate.								
Straight couplings								
compression x compression, series 301 and X301	compression x external thread (ISO 7), series 302 TA and X302TA							
10 x 10	12 x R 3/8							
12 x 12	12 x R ½							
12 x 10	15 x R ½							
15 x 15	15 x R ¾							
15 x 10	15 x R ¾							
15 x 12	22 x R ½							
22 x 12	22 x R ¾							
22 x 22	22 x R 1							
22 x 15	28 x R ¾							
28 x 28	28 x R 1							
28 x 22								
compression x internal thread (ISO 228), series 303 and X303	end coupling, series 323 and X323							
water applications only	12							
12 x G ¾	15							
12 x G ½	22							
15 x G ¾	28							
15 x G ½								
15 x G ¾								
22 x G ¾								
22 x G 1								
22 x G ¾								
28 x G ¾								
28 x G 1								
Elbow 90°								
compression x compression, series 401 and X401	compression x external thread (ISO 7), series 402 TA and X402TA							
12 x 12	12 x R %							
12 x 10	12 x R ½							
15 x 15	15 x R %							
15 x 10	15 x R ½							
15 x 12	15 x R ¾							
22 x 22	22 x R ¾							
22 x 15	22 x R 1							
28 x 15	28 x R 1							
28 x 28								
28 x 22								
compression x internal thread (ISO 228), series 403 and X403	Wall mounted, compression x internal thread (ISO 228),							
water applications only	series 403 W and X403 W, water applications only							
12 x G ½	15 x G ½							
12 x G ¾	22 x G ¾							
15 x G ½								
15 x G ¾								
22 x G ½								
22 x G ¾								
22 x G 1								
28 x G ¾								
28 x G 1								



## Compression Fittings

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The products mentioned below belong to this certificate.

12 x 12 x 12

15 x 15 x 15

22 x 22 x 22

28 x 28 x 28

Tee-equal, compression all ends, series 601 EQ and X601 EQ Tee-unequal, compression all ends, series 601 and X601

15 x 12 x 15

15 x 22 x 15

22 x 12 x 22

22 x 15 x 15

22 x 15 x 22

22 x 22 x 15

22 x 28 x 15

22 x 28 x 22

28 x 15 x 28

28 x 15 x 22

28 x 22 x 15

28 x 22 x 22

28 x 22 x 28

28 x 28 x 15

28 x 28 x 22

corner Tee, compression all ends, series 601 C and X601 C

15 x 15 x 15

22 x 15 x 15

22 x 15 x 22

22 x 22 x 15

22 x 22 x 22

Tee, compression x compression x internal thread (ISO 228) series 617 and X617, water applications only

15 x G 1/4 x 15

15 x G % x 15

15 x G ½ x 15

15 x G 34 x 15

22 x G ½ x 15

22 x G 3/8 x 22

22 x G ½ x 22 22 x G 34 x 22

22 x G 1 x 22

28 x G ½ x 28

28 x G 34 x 28

Tee, compression x female thread (ISO 228) x compression, series 684 and X684, water applications only

15 x 15 x G ½

22 x 22 x G 1/2

Cross

compression all ends, series 901 and X901

15 x 15 x 15 x 15

22 x 15 x 15 x 15

22 x 15 x 22 x 15

Tee, compression x compression x external thread (ISO 7), series 615 and X615, water applications only

15 x G ½ x 15

22 x G ½ x 22

22 x G 34 x 22

Tee, compression x externa Ithread (ISO 7) x compression, series 631 and X631, water applications only

15 x 15 x G ½

22 x 22 x G 34

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## Compression Fittings

#### **APPLICATION AND USE**

The fittings with compression ends are being used to connect copper pipes, according to the Kiwa evaluation guideline BRL-K760, in tap water installations, gas installations and in heating installations. For the application in tap-water installations, a maximum working pressure of 1000 kPa and a maximum water temperature of 90°C is applicable.

#### TOXICOLOGICAL REQUIREMENTS

#### Approval:

This product is approved on the basis of the requirements set in the "Regeling materialen en chemicaliën watervoorziening" (Regulation materials and chemicals for drinking water and warm tap water supply", published in the Government Gazette).

#### ATA criteria:

The ATA product certification is based on two main criteria. It shall permanently comply with:

- The product recipe approved during the assessment procedure. The recipe is laid down, for confidentiality reasons, in the
  undisclosed appendix ATA to certificate K6306. This recipe is not to be changed without prior approval by Kiwa according to the
  Kiwa-ATA-approval procedure;
- Specific ATA-product requirements, laid down in appendix ATA to certificate K6306. For confidentiality reasons, this appendix ATA is not public.

#### **MARKING**

The Kiwa®-mark products are marked with the word mark "KIWA\sum or, on very small fittings only, the abbreviated word mark or KKN or KK.

The fittings shall be provided with at least the following marks on the fitting:

- · markings as mentioned above;
- · manufacturer's name, trade name or logo, on the fitting and compression nut(s);
- · nominal size, on the compression nuts.

#### Method of marking:

- non-erasable;
- · visible after assembly

#### RECOMMENDATIONS FOR CUSTOMERS

Check at the time of delivery whether:

- the supplier has delivered in accordance with the agreement;
- the mark and the marking method are correct;
- the products show no visible defects as a result of transport etc.

If you should reject a product on the basis of the above, please contact:

- · Conex Universal Ltd.
- and, if necessary,
- Kiwa Nederland B.V.

Consult the supplier's processing guidelines for the proper storage and transport methods.