

>B< PRESS ASSEMBLY INSTRUCTIONS:

Tools required:

Tube cutter, deburring tool, press machine, press jaws.

Assembly

- Ensure the tube and fitting sizes are compatible.
Cut the tube end square, and ensure it retains its shape.
- Deburr the tube, both inside and outside.
- Check 'o' rings are present in the fitting.
- Insert the tube into the fitting until the tube stop, ensure the 'o' rings are not dislodged.
- If the joint(s) is (are) not pressed, when pressure tested they will leak profusely.
- Insert the correct jaw size into the >B< Press Tool
- Open the press jaw, and align with the 'o' ring bead, allow the jaw to close.
- Operate the press machine to press the fitting.
The machine will stop at the end of its pressing cycle.
- Open the jaw, and remove from the fitting.
- Make sure all joints have been pressed.

Demounting

- This fitting system is not demountable.

